

Carboxyl Terminated Polyester Resin.

Delivery form: pale granules.

ALBECOR™ 1481 is despatched from our Sant'Albano Stura - Italy production plant.

For further information regarding this product please refer to:

Synthomer Specialty Resins

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Property	Typical Value	Unit	Method ¹
Acid value	29 - 36	mg KOH/g	Synt. 13/89
Viscosity @200°C (ICI C&P)	4200 - 5800	m Pascal • s	Synt. 21/90
Colour (50% solution)	2 max	Gardner	Synt. 42/93
Other Properties			
Glass transition temper. (Tg)	approx. 60	°C	Synt. 43/93

¹ internal method based upon the specified norm**Application Advice**

ALBECOR™ 1481 resin is designed for combination with β-HAA in 95:5 ratio. It has specifically developed to provide high reactivity for low temperature cure applications. The resulting coatings exhibit good flow, yellowing resistance, flexibility and outdoor durability. ALBECOR™ 1481 resin is designed for GSB Florida 1 year and Qualicoat class 1 approvals.

Starting Formula:

ALBECOR™ 1481	617,5
β-HAA	32,5
Ti dioxide	286
Barium Sulphate	50
Flow Agent ²	10
Benzoin	4
	1000

²66% active matter.

Baking Schedule:

10 - 12 minutes at 160°C (object temperature).

Shipping and Storage

ALBECOR™ 1481 resin should be stored in the original, undamaged and unopened containers in a dry place at temperatures between 5 and 30°C. Exposure to sunlight should be avoided. Under these conditions, the shelf life of this product is 1 (one) year from the date of delivery. Based on experience, the resin proved stable for an additional 3 (three) years.

Product Safety

Before handling please read the Safety Data Sheet of this product for advice on safety, use and disposal.